

## MARBOFLEX Primer

TK 2

Primer for MARBOFLEX TK 66 G

### Application areas:



Two-component primer (adhesion promoter) for expansion joints made of MARBOFLEX sealing compound TK 66 G.  
For absorbent, porous substrates such as natural stone, concrete, masonry, preferably in the floor area.

- For wall and floor
- For outdoors

### Properties:

- Two-component
- Good adhesion
- Low viscosity

### Material basis:

- Epoxy resin

### Technical data:

Color	yellowish-transparent
Mixing ratio	Comp. A to Comp. B = 4 : 1
Processing temperature	min. 5°C max. 30°C
Processing time	120 to 180 minutes
Flash-off time	30 to 120 minutes (depending on temperature)

### Substrate preparation:

The contact surfaces must be solid, clean, dry, free of grease and oil, free of separating agents, impregnations, old sealants/adhesives and other substances affecting adhesion.  
In case of doubt, a preliminary test must be performed.

### Working:

The B component is completely added to the A component.  
The components must then be stirred intensively with a slow-running mixer until the material is free of streaks.  
Apply the primer evenly with a brush.  
The material and component temperature should be between 5°C and 30°C. After a flash-off time of ca. 30 minutes to 2 hours (depending on temperature), the sealing compound MARBOFLEX TK 66 G can be applied.  
The primer MARBOFLEX Primer TK 2 should not be completely dry.  
If more than 24 hours have passed, the primer layer must be roughened and new material applied.

### Post-treatment:

Protect the applied primer against direct sunlight, drying out too quickly and driving rain.

### Material consumption:

- 0,01 to 0.02 l/rm according to joint dimension
- Example: with 15-20 mm joint depth ca. 80 - 100 rm joint

### Packaging:

- 1 l Combi can, components A + B

### Storage:

- Store cool, dry, frost-free
- Storable for at least 12 months in unopened original containers

### Waste management:

See safety data sheet

### Cleaning:

Before hardening, equipment can be cleaned with suitable solvents.

### Safety note:

- Wear suitable protective clothing, protective gloves and safety goggles/face protection
- Contains epoxy-containing compounds

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**Safety note:**

- Consult safety data sheet before processing!
- For professional users only
- Keep out of the reach of children.
- Additional information: see safety data sheet.

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**Note:**

- The technical data refer to +20 °C and 50 % relative humidity. Lower temperatures extend, higher temperatures shorten the specified values.
  - For the work to be performed, the relevant recommendations, guidelines, standards and regulations as well as the generally recognized rules of technology must be observed.
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