

## MARBOFLEX Primer

TK 2

Primer for MARBOFLEX TK 66 G

### Application areas:



Two-component primer (adhesion promoter) for expansion joints made of MARBOFLEX sealing compound TK 66 G.  
For absorbent, porous substrates such as natural stone, concrete, masonry, preferably in the floor area.

- For wall and floor
- For outdoors

### Properties:

- Two-component
- Good adhesion
- Low viscosity

### Material basis:

- Epoxy resin

### Technical data:

Color	yellowish-transparent
Mixing ratio	Comp. A to Comp. B = 4 : 1
Processing temperature	min. 5°C max. 30°C
Processing time	120 to 180 minutes
Flash-off time	30 to 120 minutes (depending on temperature)

### Substrate preparation:

The contact surfaces must be solid, clean, dry, free of grease and oil, free of separating agents, impregnations, old sealants/adhesives and other substances affecting adhesion.  
In case of doubt, a preliminary test must be performed.

### Working:

The B component is completely added to the A component.  
The components must then be stirred intensively with a slow-running mixer until the material is free of streaks.  
Apply the primer evenly with a brush.  
The material and component temperature should be between 5°C and 30°C. After a flash-off time of ca. 30 minutes to 2 hours (depending on temperature), the sealing compound MARBOFLEX TK 66 G can be applied.  
The primer MARBOFLEX Primer TK 2 should not be completely dry.  
If more than 24 hours have passed, the primer layer must be roughened and new material applied.

### Post-treatment:

Protect the applied primer against direct sunlight, drying out too quickly and driving rain.

### Material consumption:

- 0,01 to 0.02 l/rm according to joint dimension
- Example: with 15-20 mm joint depth ca. 80 - 100 rm joint

### Packaging:

- 1 l Combi can, components A + B

### Storage:

- Store cool, dry, frost-free
- Storable for at least 12 months in unopened original containers

### Waste management:

See safety data sheet

### Cleaning:

Before hardening, equipment can be cleaned with suitable solvents.

### Safety note:

- Wear suitable protective clothing, protective gloves and safety goggles/face protection
- Contains epoxy-containing compounds

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<b>Safety note:</b>	<ul style="list-style-type: none"><li>• Consult safety data sheet before processing!</li><li>• For professional users only</li><li>• Keep out of the reach of children.</li><li>• Additional information: see safety data sheet.</li></ul>
<b>Note:</b>	<ul style="list-style-type: none"><li>• The technical data refer to +20 °C and 50 % relative humidity. Lower temperatures extend, higher temperatures shorten the specified values.</li><li>• For the work to be performed, the relevant recommendations, guidelines, standards and regulations as well as the generally recognized rules of technology must be observed.</li></ul>

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During execution of work the relevant recommendations and guidelines, rules and standards, relevant technical instruction leaflets as well as the acknowledged rules of architecture and engineering have to be regarded. We do not have any influence on different weather/substrate and object conditions. Our written and spoken application/technological recommendations handed out to customers and craftsmen respectively are without obligation and do not constitute any contractual legal relationship and no lateral duty of a sales contract. All indications and recommendations of technical data sheets refer to standard purpose of use. With the publication of this technical instruction sheet, the previous ones lose their validity. This is a translation. Please refer in any case of misunderstanding the relevant German technical data sheet. Ed. 30.01.2023